

Applications Note: SY5002C

Flyback Controller

 With Primary Side CV/CC Control For Adapters and Chargers

General Description

SY5002C is a single stage Flyback controller targeting at Constant Current / Constant Voltage (CC/CV) applications. Both current and voltage regulation are achieved by primary side control technology for low cost application. To achieve higher efficiency and better EMI performance, SY5002C drives Flyback converters in the Quasi-Resonant mode and adaptive PWM/PFM control. In addition, SY5002C has cable compensation to regulate the output voltage for better load regulation at cable terminal.

Ordering Information

Features

- Primary side CV/CC control eliminates the optocoupler.
- Valley turn-on of the primary MOSFET to achieve low switching losses
- Internal CC/CV loop compensation
- The self-adaption compensation for better stability
- PWM/PFM control for higher average efficiency
- Fast dynamic load transient response
- Cable compensation for better load regulation
- Low start up current: $4\mu A$ Max
- Reliable protections for OVP, SCP, OTP
- Reliable protections for safety requirement
- Maximum switching frequency limitation 125kHz
- Compact package: SOT23-6

Applications

- AC/DC adapters
- Battery Chargers

Typical Applications

Pinout (top view)

Top Mark: ZS*xyz* **(**device code: ZS, *x=year code, y=week code, z= lot number code***)**

Absolute Maximum Ratings (Note 1)

Recommended Operating Conditions(Note 3)

Block Diagram

Electrical Characteristics

 $(V_{\text{int}} = 12V$ (Note 3), $T_A = 25^{\circ}\text{C}$ unless otherwise specified)

Note 1: Stresses beyond the "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only. Functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Note 2: θ_{1A} is measured in the natural convection at $T_A = 25^\circ \text{C}$ on a low effective single layer thermal conductivity test board of JEDEC 51-3 thermal measurement standard. Test condition: Device mounted on 2" x 2" FR-4 substrate PCB, 2oz copper, with minimum recommended pad on top layer and thermal vias to bottom layer ground plane.

Note 3: Increase VIN pin voltage gradually higher than V_{VINON} voltage then turn down to 12V.

Operation

SY5002C is a high performance Flyback controller with primary side control and constant current and constant voltage regulation.

The Device provides primary side control to eliminate the opto-isolators or the secondary feedback circuits, which would cut down the cost of the system.

In order to reduce the switching losses and improve EMI performance, Quasi-Resonant switching mode is applied, which turn ON the power MOSFET when the voltage across Drain and Source is at its lowest point; the start up current of the device is rather small (4µA typically) to reduce the standby power loss further.

In order to improve the stability, the self-adaption compensation is applied.

The device provides reliable protections such as Over Voltage Protection (OVP), Short Circuit Protection (SCP), Over Temperature Protection (OTP), Output voltage OVP protection, VSEN pin short protection, etc..

SY5002C can be applied in AC/DC adapters, Battery Chargers and other consumer electronics.

SY5002C is available with SOT23-6 package.

Applications Information

Start up

After AC supply or DC BUS is powered on, the capacitor C_{VIN} across VIN and GND pin is charged up by BUS voltage through a start up resistor R_{ST} . Once V_{VIN} rises up to V_{VIN-ON} , the internal blocks start to work. V_{VIN} will be pulled down by internal consumption of IC until the auxiliary winding of Flyback transformer could supply enough energy to maintain V_{VIN} above $V_{VIN\text{-}OFF}$.

The whole start up procedure is divided into two sections shown in Fig.2. t_{STC} is the C_{VIN} charged up section, and t_{STO} is the output voltage built-up section. The start up time t_{ST} composes of t_{STC} and t_{STO}, and usually t_{STO} is much smaller than t_{STC} .

The start up resistor R_{ST} and C_{VIN} are designed by rules below:

(a) Preset start-up resistor R_{ST} , make sure that the current through R_{ST} is larger than I_{ST} and smaller than $I_{VIN_{OVP}}$

$$
\frac{V_{\text{bus}}}{I_{\text{vin_OVP}}} < R_{\text{ST}} < \frac{V_{\text{bus}}}{I_{\text{ST}}} (1)
$$

Where V_{BUS} is the BUS line voltage.

(b) Select C_{VIN} to obtain an ideal start up time t_{ST} and ensure the output voltage is built up at one time.

$$
C_{\text{VIN}} = \frac{(\frac{V_{\text{BUS}}}{R_{\text{ST}}} \text{-I}_{\text{ST}}) \times t_{\text{ST}}}{V_{\text{VIN_ON}}} (2)
$$

 (c) If the C_{VIN} is not big enough to build up the output voltage at one time. Increase C_{VIN} and decrease R_{ST} , go back to step (a) and redo such design flow until the ideal start up procedure is obtained.

Shut down

After AC supply or DC BUS is powered off, the energy stored in the BUS capacitor will be discharged. When the auxiliary winding of Flyback transformer can not supply enough energy to VIN pin, V_{VIN} will drop down. Once V_{VIN} is below $V_{VIN\text{-}OFF}$, the IC will stop working.

Quasi-Resonant Operation(valley detection)

QR mode operation provides low turn-on switching losses for Flyback converter.

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The voltage across drain and source of the primary MOSFET is reflected by the auxiliary winding of the Flyback transformer. VSEN pin detects the voltage across the auxiliary winding by a resistor divider.When the voltage on VSEN pin across zero, the MOSFET would be turned on after 400ns delay.

Output Voltage Control(CV control)

In order to achieve primary side constant voltage control, the output voltage is detected by the auxiliary winding voltage.

Fig.4 VSEN pin connection

As shown in Fig.5, during OFF time, the voltage across the auxiliary winding is

$$
V_{\text{AUX}} = (V_{\text{OUT}} + V_{\text{D-F}}) \times \frac{N_{\text{AUX}}}{N_{\text{s}}} (3)
$$

 N_{AUX} is the turns of auxiliary winding; N_S is the turns of secondary winding; V_{D-F} is the forward voltage of the power diode.

At the current zero-crossing point, V_{D-F} is nearly zero, so V_{OUT} is proportional with V_{AUX} exactly. The voltage of this point is sampled by the IC as the feedback of output voltage. The resistor divider is designed by

$$
\frac{V_{\text{vse}} - \text{ref}}{V_{\text{OUT}}} = \frac{R_{\text{vse}}}{R_{\text{vse}} + R_{\text{vse}} \times \frac{N_{\text{AUX}}}{N_{\text{s}}}} \tag{4}
$$

Where $V_{VSEN-REF}$ is the internal voltage reference.

Fig.5 Auxiliary winding voltage waveforms

Output Current Control(CC control)

The output current is regulated by SY5002C with primary side detection technology, the maximum output current $I_{\text{OUT-LIM}}$ can be set by

$$
I_{\text{OUT-LIM}} = \frac{k_1 \times V_{\text{REF}} \times N_{\text{PS}}}{R_s}
$$
 (5)

Where k_1 is the output current weight coefficient; V_{REF} is the internal reference voltage; R_S is the current sense resistor.

 k_1 and V_{REF} are all internal constant parameters, $I_{OUT-LIM}$ can be programmed by N_{PS} and R_S .

$$
R_s = \frac{k_1 \times V_{REF} \times N_{PS}}{I_{OUT}} \tag{6}
$$

 K_1 is set to 0.5

When over current operation or short circuit operation happens, the output current will be limited at I_{OUT-LIM}. The V-I curve is shown as Fig.6.

The IC provides line regulation modification function to improve line regulation performance of the output current.

Due to the sample delay of ISEN pin and other internal delay, the output current increases with increasing input BUS line voltage. A small compensation voltage $\Delta V_{\text{ISEN-C}}$ is added to ISEN pin during ON time to improve such performance. This $\Delta V_{\text{ISEN-C}}$ is adjusted by the upper resistor of the divider connected to VSEN pin.

$$
\Delta V_{\text{se}} = V_{\text{bus}} \times \frac{N_{\text{aux}}}{N_{\text{P}}} \times \frac{1}{R_{\text{vsenu}}} \times k_{2} (7)
$$

Where R_{VSENU} is the upper resistor of the divider; k_2 is an internal constant as the modification coefficient.

The compensation is mainly related with R_{VSENU} , larger compensation is achieved with smaller R_{VSENU} . Normally, R_{VSENU} ranges from 50kΩ~150kΩ.

Cable Compensation

SY5002C has cable compensation to regulate the output voltage for better load regulation at cable terminal. When the converter output load increases from no load to full load, the voltage drops on the output cable are compensated by decreasing the voltage feedback signals, which is shown by Fig. 7.

Fig. 7 Cable Compensation

$$
R_{\text{Cable}} = 2k_3 \cdot R_s \cdot \frac{N_s}{N_P} \cdot R_{\text{vSENU}} \cdot \frac{N_s}{N_{\text{AUX}}} \text{ (8)}
$$

$$
k_3 \text{ is set to } 17.5 \mu \text{A/V}
$$

 R_{cable} is the resistance on the cable. The cable compensation effect can be adjusted by change the resistance of R_{VSENU} to achieve good load regulation of different output cables. The larger R_{VSENII} , the stronger cable compensation effect will be achieved.

If the output current is below 10% the OCP point, there is no cable compensation.

Short Circuit Protection (SCP)

There are two kinds of situations, one is the valley signal cannot be detected by VSEN, the other is the valley signal can be detected by VSEN.

When the output is shorted to ground, the output voltage is clamped to zero. The voltage of the auxiliary winding is proportional to the output winding, so valley signal cannot be detected by VSEN. There are two cases, the one is without valley detection, MOSFET cannot be turned on until maximum off time is reached. If MOSFET is turned on with maximum off-time for 64 times continuously which can not detected valley, IC will be shut down and enter into hiccup mode. The other is that IC will be shut down and enter into hiccup mode when V_{VIN} below $V_{\text{VIN-OFF}}$ within 64 times.

When the output voltage is not low enough to disable valley detection in short condition, SY5002C will operate in CC mode until VIN is below V_{IN-OFF} .

In order to guarantee SCP function not effected by voltage spike of auxiliary winding, a filter resistor R_{AUX} is needed.

Fig. 8 Filter resistor R_{AUX}

Output voltage OVP protection

The secondary maximum voltage is limited by the SY5002C.When the VSEN pin signal exceeds 1.45V, SY5002C will stop switching and discharge the VIN

voltage. Once V_{VIN} is below $V_{VIN\text{-}OFF}$, the IC will shut down and be charged again by HV start up.

VSEN pin short protection

The SY5002C has a protection against faults caused by a shorted VSEN pin or a shorted pull-down resistor. During start-up, the voltage on the VSEN pin is monitored. In normal situations, the voltage on the VSEN pin reaches the sense protection trigger level. When the VSEN voltage does not reach this level, the VSEN pin is shorted and the protection is activated. The IC stops switching and discharge the VIN voltage. Once V_{VIN} is below V_{VIN} . OFF, the IC will shut down and be charged again by HV start up. In order to ensure reliable detection, the pulldown resistor should larger than 2kΩ.

Power Device Design

MOSFET and DIODE

When the operation condition is with maximum input voltage and full load, the voltage stress of MOSFET and secondary power diode is maximized;

$$
\begin{aligned} &V_{\text{MOS_DS_MAX}}\!=\!\!\sqrt{2}V_{\text{AC_MAX}}\!+\!N_{\text{PS}}\!\times\!(V_{\text{OUT}}\!+\!V_{\text{D_F}})\!+\!\Delta V_{\text{S}}\left(8\right)\\ &V_{\text{D_R_MAX}}\!=\!\frac{\sqrt{2}V_{\text{AC_MAX}}}{N_{\text{PS}}}\!+\!V_{\text{OUT}}\left(9\right) \end{aligned}
$$

Where $V_{AC\text{-MAX}}$ is maximum input AC RMS voltage; N_{PS} is the turns ratio of the Flyback transformer; V_{OUT} is the rated output voltage; V_{D-F} is the forward voltage of secondary power diode; ΔV_s is the overshoot voltage clamped by RCD snubber during OFF time.

When the operation condition is with minimum input voltage and full load, the current stress of MOSFET and power diode is maximized.

 $I_{MOSPEMAX} = I_{PEKMAX} (10)$ $I_{MOS-RMS-MAX} = I_{P,RMS-MAX} (11)$ $I_{\text{D PK MAX}} = N_{\text{PS}} \times I_{\text{P PK MAX}}$ (12) $I_{\text{D-AVG}} = I_{\text{OUT}} (13)$

Where I_{P-PK-MAX} and I_{P-RMS-MAX} are maximum primary peak current and RMS current, which will be introduced later.

Transformer (N_{PS} and L_M)

 N_{PS} is limited by the electrical stress of the power MOSFET:

$$
N_{\rm PS} \le \frac{V_{\rm MOS_(BR)DS} \times 90\% - \sqrt{2} V_{\rm AC_MAX} - \Delta V_{\rm S}}{V_{\rm OUT} + V_{\rm D_F}} \ (14)
$$

Where $V_{MOS(BR)DS}$ is the breakdown voltage of the power MOSFET.

In Quasi-Resonant mode, each switching period cycle t_s consists of three parts: current rising time t_1 , current

falling time t_2 and quasi-resonant time t_3 shown in Fig.9.

Fig.9 switching waveforms

When the operation condition is with minimum input AC RMS voltage and full load, the switching frequency is minimum frequency, the maximum peak current through MOSFET and the transformer happens.

Once the minimum frequency f_{S-MIN} is set, the inductance of the transformer could be induced. The design flow is shown as below:

(a)Select N_{PS}

$$
N_{\rm PS} \leq \frac{V_{\rm MOS_(BR)DS} \times 90\% \cdot \sqrt{2} V_{\rm AC_MAX} \cdot \Delta V_{\rm S}}{V_{\rm OUT} + V_{\rm D_F}} \ (15)
$$

(b) Preset minimum frequency f_{S-MIN}

 (c) Compute inductor L_M and maximum primary peak current $I_{P-PK-MAY}$

$$
I_{P_{\text{P-K_MAX}}} = \frac{2P_{\text{OUT}}}{\eta \times V_{\text{DC_MIN}}} + \frac{2P_{\text{OUT}}}{\eta \times N_{\text{PS}} \times (V_{\text{OUT}} + V_{\text{D_F}})} (16) + \pi \sqrt{\frac{2P_{\text{OUT}}}{\eta} \times C_{\text{Drain}} \times f_{\text{S_MIN}}}
$$

$$
L_{\text{m}} = \frac{2P_{\text{OUT}}}{\eta \times I_{P_{\text{P-K_MAX}}}^2 \times f_{\text{S_MIN}}} (17)
$$

Where C_{Drain} is the parasitic capacitance at drain of MOSFET; η is the efficiency; P_{OUT} is rated full load power

(d) Compute current rising time t_1 and current falling time t_2

$$
t_{1} = \frac{L_{M} \times I_{P_PK_MAX}}{V_{BUS}} (18)
$$

$$
t_{2} = \frac{L_{m} \times I_{P_PK_MAX}}{N_{PS} \times (V_{OUT} + V_{D_F})} (19)
$$

$$
t_{S} = \frac{1}{f_{S_MIN}} (20)
$$

(e) Compute primary maximum RMS current I_{P-RMS-MAX} for the transformer fabrication.

$$
I_{P_RMS_MAX} = \frac{\sqrt{3}}{3} I_{P_PK_MAX} \times \sqrt{\frac{t_1}{t_S}} (21)
$$

(f) Compute secondary maximum peak current $I_{S-PK-MAX}$ and RMS current I_{S-RMS-MAX} for the transformer fabrication.

$$
I_{S_{\text{PR_MAX}}} = N_{\text{PS}} \times I_{P_{\text{PR_MAX}}} (22)
$$

$$
I_{S_{\text{RMS_MAX}}} = \frac{\sqrt{3}}{3} N_{\text{PS}} \cdot I_{P_{\text{PR_MAX}}} \cdot \sqrt{\frac{t_2}{t_s}} (23)
$$

Transformer design (NP,NS,NAUX)

The design of the transformer is similar with ordinary Flyback transformer. the parameters below are necessary:

The design rules are as followed:

(a) Select the magnetic core style, identify the effective area Ae.

(b) Preset the maximum magnetic flux ∆B

∆B=0.22~0.26T

 (c) Compute primary turn N_P

$$
N_{P} = \frac{L_{M} \times I_{P_PK_MAX}}{\Delta B \times A_{e}} (24)
$$

(**d**) Compute secondary turn N_S

$$
N_S\!=\!\frac{N_{\rm P}}{N_{\rm PS}}\,(25)
$$

(e) compute auxiliary turn N_{AUX}

$$
N_{\text{AUX}}\text{=}N_{\text{s}}\times\frac{V_{\text{VIN}}}{V_{\text{OUT}}}\text{ (26)}
$$

Where V_{VIN} is the working voltage of VIN pin (11V~15V is recommended).

(f) Select an appropriate wire diameter

With I_{P-RMS-MAX} and I_{S-RMS-MAX}, select appropriate wire to make sure the current density ranges from $4A/mm²$ to $10A/mm^2$.

(g) If the winding area of the core and bobbin is not enough, reselect the core style, go to **(a)** and redesign the transformer until the ideal transformer is achieved.

Input capacitor C_{BUS}

Generally, the input capacitor C_{BUS} is selected by $C_{\text{BUS}} = 2 \sim 3 \mu F / W$

Or more accurately by

$$
C_{\text{BUS}} = \frac{\arcsin(1 - \frac{\Delta V_{\text{BUS}}}{\sqrt{2}V_{\text{AC_MIN}}}) + \frac{\pi}{2}}{\pi} \times \frac{P_{\text{OUT}}}{\eta} \times \frac{P_{\text{OUT}}}{(27)}
$$

$$
\frac{1}{2f_{\text{IN}}V_{\text{AC_MIN}}^{2}[1 - (1 - \frac{\Delta V_{\text{BUS}}}{\sqrt{2}V_{\text{AC_MIN}}})^{2}]}
$$

Where ΔV_{BUS} is the voltage ripple of BUS line.

RCD snubber for MOSFET

The power loss of the snubber P_{RCD} is evaluated first

$$
P_{\text{RCD}} = \frac{N_{\text{PS}} \times (V_{\text{OUT}} + V_{\text{D,F}}) + \Delta V_{\text{S}}}{\Delta V_{\text{S}}} \times \frac{L_{\text{K}}}{L_{\text{M}}} \times P_{\text{OUT}} \tag{28}
$$

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Where N_{PS} is the turns ratio of the Flyback transformer; V_{OUT} is the output voltage; $V_{\text{D-F}}$ is the forward voltage of the power diode; ΔV_s is the overshoot voltage clamped by RCD snubber; L_K is the leakage inductor; L_M is the inductance of the Flyback transformer; P_{OUT} is the output power.

The R_{RCD} is related with the power loss:

$$
R_{\text{RCD}} = \frac{(N_{\text{PS}} \times (V_{\text{OUT}} + V_{\text{D,F}}) + \Delta V_{\text{S}})^{2}}{P_{\text{RCD}}} (29)
$$

The C_{RCD} is related with the voltage ripple of the snubber $\Delta V_{C\text{-RCD}}$:

$$
C_{\text{RCD}} = \frac{N_{\text{PS}} \times (V_{\text{OUT}} + V_{\text{D}_\text{F}}) + \Delta V_{\text{S}}}{R_{\text{RCD}} f_{\text{S}} \Delta V_{\text{C}_\text{RCD}}} (30)
$$

Layout

 (a) To achieve better EMI performance and reduce line frequency ripples, the output of the bridge rectifier should be connected to the BUS line capacitor first, then to the switching circuit.

(b) The circuit loop of all switching circuit should be kept small: primary power loop, secondary loop and auxiliary power loop.

(c) The connection of primary ground is recommended as:

Ground $\circled{1}$: ground of BUS line capacitor Ground ②: ground of bias supply capacitor Ground ③: ground node of auxiliary winding Ground ④: ground node of divider resistor Ground ⑤: primary ground node of Y capacitor Ground ⑥: ground node of current sample resistor. Ground ⑦: ground of IC GND.

(d) bias supply trace should be connected to the bias supply capacitor first instead of GND pin. The bias supply capacitor should be put beside the IC.

(e) Loop of 'Source pin – current sample resistor – GND pin' should be kept as small as possible.

(f) The resistor divider connected to VSEN pin is recommended to be put beside the IC.

Note: Ground node of current sample resistor must be connected to the ground of bus line capacitor

Design Notice

- 1. At no load, secondary side diode freewheeling time should be more than 1.8us.
- 2. VIN voltage prefer to larger than 11V for all conditions.
- 3. Some transformers structure may induce larger spike or larger ring on the current sample resistor at the initial of the primary switch turning on.This spike or ring may cause wrongly detection of the peak current and make The switch turn off earlier, so the accuracy feedback voltage sample cannot be guaranteed. The recommend structures are: 0.5Pri.----shielding----Sec.----Aux.----0.5Pri.or Pri.----shielding----Sec.----Aux.; Do not use the structure like 0.5Pri.----Aux----Sec.----Shielding.----0.5Pri..
- 4. RCD snubber's influence: At no load and light load, capacitor's voltage may be discharged to a small value, when primary switch turn off , peak current needs to charge the snubber capacitor, this will affect the feedback voltage sample and include larger ripple or other issues. The recommend parameters is: When Imin(Imin=0.15V/Rs)is 0.1A,the snubber capacitor should not larger than 470pF.
- 5. At heavy load, the peak-to-peak voltage at the VSEN pin should be less than approximately 100mVp-p after off-min time(1.8us).This can be guaranteed by decreasing the leakage inductance and using proper RCD snubber.
- 6. R_{VSENU} is the upper resistor of the divider .Normally, its value should be in $50k\Omega \sim 150k\Omega$.

Design Example

A design example of typical application is shown below step by step.

#1. Identify design specification

#2. Transformer design (N_{PS}, L_M)

Refer to Power Device Design

(a)Compute turns ratio N_{PS} first

$$
N_{PS} \leq \frac{V_{MOS_OBR)DS} \times 90\% - \sqrt{2}V_{AC_MAX} - \Delta V_S}{V_{OUT} + V_{D,F}}
$$

=
$$
\frac{600V \times 0.9 - \sqrt{2} \times 264V - 75V}{12V + 1V}
$$

= 7.05

N_{PS} is set to

 $N_{PS} = 7$

(b)f_{S,MIN} is preset

 $f_{s-MIN} = 60kHz$

 (c) Compute inductor L_M and maximum primary peak current $I_{P,PK,MAX}$

$$
I_{P_PK_MAX} = \frac{2P_{OUT}}{\eta \times (\sqrt{2}V_{AC_MIN} - \Delta V_{BUS})} + \frac{2P_{OUT}}{\eta \times N_{PS} \times (V_{OUT} + V_{D_F})} + \pi \sqrt{\frac{2P_{OUT}}{\eta} \times C_{Drain} \times f_{S_MIN}} = \frac{2 \times 24W}{0.9 \times (\sqrt{2} \times 90V - 0.3 \times \sqrt{2} \times 90V)} + \frac{2 \times 24W}{0.9 \times 7 \times (12V + 1V)} + \pi \times \sqrt{\frac{2 \times 24W}{0.9} \times 100pF \times 60kHz} = 1.241A
$$

\n
$$
L_{m} = \frac{2P_{OUT}}{\eta \times I_{P_PK_MAX}^{2} \times f_{S_MIN}} = \frac{2 \times 24W}{0.9 \times (1.241A)^{2} \times 60kHz} = 0.577mH
$$

Set: $L_m=0.55mH$

(d) Compute current rising time t_1 and current falling time t_2

$$
t_1 = \frac{L_M \times I_{P_PK_MAX}}{V_{BUS}} = \frac{0.55mH \times 1.241A}{\sqrt{2} \times 90V} = 5.36 \mu s
$$

$$
t_{2} = \frac{L_{\rm m} \times I_{\rm P_PK_MAX}}{N_{\rm PS} \times (V_{\rm OUT} + V_{\rm D_F})} = \frac{0.55 \text{mH} \times 1.241 \text{A}}{7 \times (12 \text{V} + \text{1V})} = 7.5 \mu \text{s}
$$

 $t_3 = \pi \times \sqrt{L_M \times C_{Drain}} = \pi \times \sqrt{0.55 \text{mH} \times 100 \text{pF}} = 0.737 \mu \text{s}$

 $t_s = t_1 + t_2 + t_3 = 5.36 \mu s + 7.5 \mu s + 0.737 \mu s = 13.6 \mu s$

(e) Compute primary maximum RMS current I_{P-RMS-MAX} for the transformer fabrication.

$$
I_{\rm p_RMS_MAX} = \frac{\sqrt{3}}{3} I_{\rm p_PK_MAX} \times \sqrt{\frac{t_{\rm 1}}{t_{\rm S}}} = \frac{\sqrt{3}}{3} \times 1.241 A \times \sqrt{\frac{5.36 \mu{\rm s}}{13.6 \mu{\rm s}}} = 0.45 A
$$

(f) Compute secondary maximum peak current I_{S-PK-MAX} and RMS current I_{S-RMS-MAX} for the transformer fabrication.

 $\begin{array}{l} \mathrm{I}_{\mathrm{S_PK_MAX}}\!=\!\mathrm{N}_{\mathrm{PS}}\!\times\!\mathrm{I}_{\mathrm{P_PK_MAX}}=7\!\times\!1.241\mathrm{A}=8.686\mathrm{A} \end{array}$

$$
I_{\rm S_RMS_MAX} = N_{\rm PS} \times \frac{\sqrt{3}}{3} I_{\rm P_PK_MAX} \times \sqrt{\frac{t_{2}}{t_{\rm S}}} = 7 \times \frac{\sqrt{3}}{3} \times 1.241 {\rm A} \times \sqrt{\frac{7.5 \mu{\rm s}}{13.6 \mu{\rm s}}} = 3.724 {\rm A}
$$

#3. Select power MOSFET and secondary power diode

Refer to Power Device Design

(a) Compute the voltage and the current stress of MOSFET:

$$
V_{MOS_DS_MAX} = \sqrt{2}V_{AC_MAX} + N_{PS} \times (V_{OUT} + V_{D,F}) + \Delta V_{S}
$$

= $\sqrt{2} \times 264V + 7 \times (12V + 1V) + 75V$
= 539V

 $I_{MOSPEMAX} = I_{PEKMAX} = 1.241A$

 $I_{MOS_RMS_MAX}$ = $I_{P_RMS_MAX}$ =0.45A

(b) Compute the voltage and the current stress of secondary power diode

S_{II}**ERGY**
\n
$$
V_{D.R \text{MAX}} = \frac{\sqrt{2}V_{AC \text{MAX}}}{N_{PS}} + V_{OUT}
$$
\n
$$
= \frac{\sqrt{2} \times 264V}{7} + 12V
$$
\n=65.3V

 $I_{\text{D_PK_MAX}} = N_{\text{PS}} \times I_{\text{P_PK_MAX}} = 7 \times 1.241 \text{A} = 8.686 \text{A}$

 $I_{D\text{AVG}} = 2A$

#4. Select the input capacitor C_{IN}

Refer to input capacitor C_{IN} Design

$$
\frac{\text{Known conditions at this step}}{\text{V}_{AC,MIN}} = \frac{90 \text{V}}{90 \text{V}} \left[\Delta \text{V}_{BUS} \right] - \frac{30\% \text{ V}_{AC,MIN}}{30\% \text{ V}_{AC,MIN}} \right]
$$
\n
$$
C_{BUS} = \frac{\arcsin(1 - \frac{\Delta \text{V}_{BUS}}{\sqrt{2} \text{V}_{AC_MIN}}) + \frac{\pi}{2}}{\pi} \times \frac{P_{OUT}}{\eta} \times \frac{1}{2f_{IN} \text{V}_{AC_MIN}^{2} [1 - (1 - \frac{\Delta \text{V}_{BUS}}{\sqrt{2} \text{V}_{AC_MIN}})^{2}]}
$$
\n
$$
= \frac{\arcsin(1 - \frac{0.3 \times \sqrt{2} \times 90 \text{V}}{\sqrt{2} \times 90 \text{V}}) + \frac{\pi}{2}}{1} \times \frac{24 \text{W}}{0.9} \times \frac{1}{2 \times 50 \text{Hz} \times 90 \text{V}^{2} \times [1 - (1 - \frac{0.3 \times \sqrt{2} \times 90 \text{V}}{\sqrt{2} \times 90 \text{V}})^{2}]}
$$

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 $= 48.2 \mu F$

Set C_{BUS}

 $C_{\rm BUS}$ =44uF

Where $\Delta V_{\rm BUS}$ is the voltage ripple of BUS line.

#5. Set VIN pin

Refer to Start up

 (a) R_{ST} is preset

$$
R_{\rm ST}\!<\!\frac{V_{\rm BUS}}{I_{\rm ST}}\!=\!\frac{90V\!\times\!1.414}{4\mu A}\!=\!31.81M\Omega\;,
$$

$$
R_{ST} > \frac{V_{BUS}}{I_{VIN_OVP}} = \frac{264V \times 1.414}{7.5mA} = 49.77k\Omega
$$

Set R_{ST}

$$
R_{ST} = 4M
$$

(b) Design C_{VIN}

$$
C_{_{VIN}}\!\!=\!\!\frac{(\frac{V_{_{BUS}}}{R_{_{ST}}}\text{-}I_{_{ST}})\!\times\!t_{_{ST}}}{V_{_{VIN_ON}}}\!\!=\!\!\frac{(\frac{90V\times\!1.414}{6M\Omega}\text{-}4\mu\text{A})\!\times\!2s}{14.7V}\!\!=\!\!2.34\mu\text{F}
$$

Set C_{VIN}

$$
C_{\rm{VIN}}{=}3.3\mu F
$$

#6. Set current sense resistor to achieve ideal output current

Refer to **Primary-side constant-current control**

The current sense resistor is

$$
R_s = \frac{k_1 \times V_{\text{ref}} \times N_{\text{PS}}}{I_{\text{OUT}}}
$$

$$
= \frac{0.5 \times 0.42V \times 7}{2.4A}
$$

$$
= 0.613\Omega
$$

Set Rs

 $Rs = 0.556\Omega$

#7. Set VSEN pin

Refer to V_{OUT}

First compute R_{VSENU}

$$
R_{\text{vsenu}}=\frac{N_{\text{p}}}{N_{\text{s}}}\cdot R_{\text{Cable}}\cdot \frac{N_{\text{AUX}}}{N_{\text{s}}}\cdot \frac{1}{2K_{\text{s}}\cdot R_{\text{s}}}=83K\Omega
$$

Set R_{VSENU}

 $R_{\text{VSENU}} = 82k\Omega$

Then compute R_{VSEND}

 $R_{\text{vsend}} = 8.2 k\Omega$

#8. Final result

Notes: All dimensions are in millimeters. All dimensions don't include mold flash & metal burr.

Taping & Reel Specification

1. Taping orientation

 \rightarrow

 Feeding direction

2. Carrier Tape & Reel specification for packages

SOT23-6 | 8 | 4 | 7" | 8.4 | 280 | 160 | 3000

